

3. SHEET NUMBER

FABRICATION GUIDELINES

Solid Surface Material

Overview

Each HIMACS sheet has a printed sheet number on its side edge. This number provides information about the product code, name, production line, production date, and the sequence of the sheet. Sheet numbers are useful for efficient storage, tracking complaints, and ensuring colour matching when joining sheets. Therefore, please ensure all personnel in your work area are trained to check and record the sheet number before working with HIMACS sheets.

1. Sheet number format

The sheet number is printed on the edge of the HIMACS sheet. See the example below:

HPKS1276368-00S028 ALPINE WHITE	30IA5 0624
HPKS1276368-00S028 ALPINE WHITE	30IA5 0625
HPKS1276368-00S028 ALPINE WHITE	30IA5 0626

HPKS 1276368-00S028 ALPINE WHITE 30IA5 0624					
A	B	C	D	E	F

A Colour group

S	Solid
L	Lucent
G	Granite, Gravilla
G	Gravilla
M	Marmo (product code from M001 to M400)
T	Marmo, Aurora, Concrete (product code after M400)
W	Lucia
V	Volcanics
Y	Aster
Q	Terrazzo

B. Dimensions

12	Thickness = 12 mm
76	Width = 76 cm (760 mm)
368	Length = 368 cm (3680 mm)

C. Colour code

S = Product group (each group has a different letter)	028 = HIMACS Colour
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D. Colour Name

ALPINE WHITE = Colour name used in all communication
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E. Lot / Batch number

DEFINITION		REMARKS
3	Production reference number	Only for LX Hausys internal use
0	Year of production : 2020	Last digit of the year
I	Month : September	A to L
A	Day : 10th	1 to W (excluded I)
5	Internal production number	Only for LX Hausys

Alphabet "I" is excluded to avoid the confusion with Arabic numeral "1"

Months identification

Text	A	B	C	D	E	F
Month	JAN	FEB	MAR	APR	MAY	JUN
Text	G	H	I	J	K	L
Month	JUL	AUG	SEP	OCT	NOV	DEC

Days identification

Text	1	2	3	4	5	6
Date	1st	2nd	3rd	4th	5th	6th
Text	7	8	9	A	B	C
Date	7th	8th	9th	10th	11th	12th
Text	D	E	F	G	H	J
Date	13th	14th	15th	16th	17th	18th
Text	K	L	M	N	O	P
Date	19th	20th	21st	22nd	23rd	24th
Text	Q	R	S	T	U	V
Date	25th	26th	27th	28th	29th	30th
Text	W					
Date	31st					

F. Production sequential number

HIMACS sheets should be joined using sheets from the same lot number to minimise colour differences at the joints. Therefore, the warranty does not cover colour variations resulting from the joining of sheets from different lot numbers.

This guideline has been created to provide technical information for successful fabrication and installation of HIMACS, and it is intended to be used in a safe environment considering their own discretion and risk by who has technical skill for fabrication and installation of HIMACS.

This guideline is continually revised to provide reliable and up-to-date information, replacing all previous versions of the guideline and technical information, however the usage and conditions of use are beyond LX Hausys control, LX Hausys cannot guarantee the suitability of material, fabrication and installation for all usage and conditions of use. Users should not regard or rely on this guideline as a complete, sole, up-to-date or absolute information. HIMACS users, fabricator and installer should review whether the design for HIMACS, fabrication method, installation method and required performance are suitable for the intended use and conditions of use. LX Hausys shall not be liable for any direct or indirect, commercial damages or losses caused by the fabrication and installation results of HIMACS using any or all these guidelines. In addition, the results of joining with other materials, and the fabrication and installation guidelines for other materials shall not be covered by LX Hausys.

This guideline does not encourage to violate any laws, patents and licenses, and cannot be used as a basis for legal liability. All works on / from HIMACS must be performed in accordance with related laws and regulations.

LX Hausys reserves the right to change the technical information and disclaimers in this guideline for technical development and further information, and the use of HIMACS or this guideline is considered to accommodate the information and changes provided in this guideline. Therefore, please check the changed details of this guideline from time to time.

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